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efficient chip  
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and boring books~~

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Boring concerns the internal diameter and the surface of the hole rather than the depth of the hole. In this sense, it can be considered as a twin process of turning, where the outer diameter and the

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surface are the  
concerns. Boring  
is done using a  
boring bar,

which is a heavy  
metal bar with  
the tools fixed  
at the end.

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Boring is one of  
the most basic  
lathe operations  
next to turning  
and drilling.  
Lathe boring  
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usually requires that the workpiece be held in the chuck and rotated. As the workpiece is rotated, a boring bar with an insert attached to the tip of the bar is fed into an existing hole.

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When the cutting tool engages the workpiece, a chip is formed.

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(manufacturing)  
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Usually the term  
"turning" is  
reserved for the  
generation of  
external  
surfaces by this  
cutting action,  
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whereas this same essential cutting action when applied to internal surfaces is called "boring". Thus the phrase "turning and boring" categorizes the larger family of processes known as lathing. The

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cutting of faces  
on the  
workpiece,  
whether with a  
turning or  
boring tool, is  
called "facing",  
and may be  
lumped into  
either category  
as a subset.

Turning can be  
done manually,  
in a traditional

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For example,  
Gary explained  
that the shop's  
Fives Giddings &  
Lewis PT-1800  
table-type  
horizontal  
boring mill was  
ordered with a  
specialized  
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operator  
platform that  
incorporates an  
expensive

scissor lift to  
enable safer,  
more efficient  
part inspection.

... 'The world  
is always  
turning, and  
when you are  
standing still,  
you're falling

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behind . . . And

~~Boring A  
Machining large  
parts takes  
specialized  
mindset +~~

~~Cutting . . .~~

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