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updated. This book
presents a
comprehensive
treatment of
programmable logic
controllers (PLCs)
with an emphasis on
program design.

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This text stresses an organized approach to developing PLC programs - Given a set of operational specifications, how does one develop the PLC program?

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A programmable
logic controller
(PLC) or
programmable
controller is an
industrial digital
computer which has
been ruggedized
and adapted for the
control of
manufacturing

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processes, such as
assembly lines, or
robotic devices, or
any activity that
requires high
reliability, ease of
programming and
process fault
diagnosis.. PLCs
can range from
small modular
devices with tens of
inputs and outputs

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This book presents
the subject of
programming
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controllers, called
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controllers (PLCs)
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for programmable
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many worked
examples, multi-
choice questions
and problems are
included in the book
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problems given at
the end of the book.
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(PLC) is a specialized computer used to control machines and process. • It uses a programmable memory to store instructions and specific functions that include On/Off control, timing, counting, sequencing,

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pioneer in the
manufacture and
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with integrated HMI
panels and built-in
I/O. They launched
the very first All-in-
One PLC on the
market and have
continued to
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technology based

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on market feedback
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advancements.

What is PLC ?
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Programmable
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Also known as
PLCs, these
controllers combine
the functionality of

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a relay, timer relay,
and switch in one
unit, so you can
program complex
automation jobs. All
have two types of
delayed start (delay
-on- make) and two
types of delayed
switch-off (delay
-on- break) timing
functions.

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This course
Emphasis On
provides an
introduction to
programmable logic
controllers.

Emphasis is placed
on but not limited
to, the following:
PLC hardware and
software,
numbering systems,
installation, and

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programming. Upon
completion,
students must
demonstrate their
ability by
developing, loading,
debugging, and
optimizing PLC
programs.

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(PLCs) market
thoroughly analyzes

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the industry sphere
with key emphasis
on consumption and
production. With
respect to
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report entails
details about
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involves
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controllers (PLCs).

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The typical college or university has been slow to recognize this trend. This paper describes three courses that were developed to satisfy this demand. All three courses present the subject of programming PLCs with an emphasis on the

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engineering and the
design of the
programs.

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the original
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controller (PLC)
invented in the

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scalable, multi-
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values from various
input sensing
devices (e.g.
accelerometer,
weight scale,
hardwired signals,
etc.) and produces
corresponding
output depending on
the nature of
production and
industry. A typical
block diagram of
PLC consists of five

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