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and Y for each hole in
absolute G90

positioning when

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each move is defined from a single fixed part zero point of an X0 Y0 origin point.

PT1 = X3 Y3 PT2 = X3
Y-3 PT3 = X-3 Y-3 PT4
= X-3 Y3 PT5 = X6 Y7
PT6 = X9 Y7 PT7 = X9
Y-5 PT8 = X6 Y-5.

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This manual provides
basic programming
principles necessary

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to begin
programming the
HAAS C.N.C. Milling
Machine. In a
“ CNC ”

(Computerized
Numerical Control)
machine, the tool is
controlled by a
computer and is
programmed with a
machine code system
that enables it to be
operated with

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minimal supervision and with a great deal of repeatability. The same principles used in operating a manual machine are used in programming a CNC

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programming the HAAS C.N.C. Milling Machine. In a

“ CNC ”

(Computerized Numerical Control) machine, the tool is controlled by a computer and is

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programmed with a machine code system that enables it to be operated with minimal supervision and with a great deal of repeatability. The same principles used in operating a manual machine are used in programming a CNC

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procedures should be

done only by

authorized

personnel. The

service technicians at

your Haas Factory

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and are certified to

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provides basic
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principles necessary
to begin
programming the
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