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The explosive welding process is one of the most useful and widely employed applications of the high energy rate methods to the fabrication of materials. Its major advantage lies in that it does not suffer from the limitations imposed on other welding processes by their specific characteristics.

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Google Scholar. 82. Deribas, a. a., Kudinov, V. M., Matveenko, F. I. and Simonov, V. a. Determination of the impact parameters of flat plates in explosive welding, *Fizika Goreniya i Vzryva* (Combustion, Explosion and Shock Waves), 3, (1967), No. 2, 291–8. Google Scholar.

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Abstract. The beginning of the use of explosives for forming of metals dates to 1888 when the earliest recorded application is described as the engraving of iron plates by imprinting a design on a block of explosives or by interposing a stencil between the explosive and the plate.

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Despite the solid state nature of explosive welding process, the severe dissipation of impact energy besides an intense friction between the jet layer and contact surfaces, which may increase the interfacial temperature above the melting point of materials , and consequently leads to the formation of locally melted zones along the interface. Like every cast structure, these small areas might contain solidification defects or intermetallic compounds dropping the shear strength of the ...

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